



Dart Aerospace Ltd.
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D2463-0530
Job Sheet 213615



Part No: D2463-0530

Job Qty: 10 pcs

Part Name: 1/2" Seal-53"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/20

Job Tracking No:

Due Date: 10/16/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 16.03.17 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials



Container No: S304603

Part: D2463-0530

Job No: 213615

Serial No/Batch: S304603

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 10/02/20

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Packaging 1 - Pick Kit	10 pcs	10/16/20	10/16/20	0.00	0.00	Packaging 1 - SCH-S	OCT 02 2020
110	QC 5	10 pcs	10/16/20	10/16/20	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	OCT 05 2020 DAS 40 9-89
							QC 5 - 61	
							QC 5 - 81	
							QC 5 - 82	
120	Packaging 3-1 - Stock - B4B	10 pcs	10/16/20	10/16/20	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	DAS 28 9-89
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 37 - B4B	OCT 06 2020 DAS 21 9-89
130	QC 21 - SA	10 pcs	10/16/20	10/16/20	0.00	0.00	QC 21 - SA - 21	OCT 06 2020
							QC 21 - SA - 70	
							QC 21 - SA - 9	
							QC 21 - SA - 77	
							QC 21 - SA - 28	
Part Op 100 - Pick kit - Cut as per dwg D2463 Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: 130 - QC21- Final Inspection - Work Order Release								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D2463	1/2" Seal (\$ Per Foot)	44.2000 pcs (4.42 ea)	100-Packaging 1 - Pick Kit	3277849				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Packaging 1 - Pick Kit	D2463	44	401	0				
Part Specifications								
Specifications could not be found.								

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					